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Please visit our new website at www accuratesteeltreating.com



for both Heat Treating & AQS AC7004

Approved for processing by:

- Boeing
- Parker Hannifin
- Honeywell
- GE Aviation
- Northrop Grumman
- United Technologies
- Eaton
- Orbital ATK
- Raytheon
- Meggitt
- Robinson Helicopter
- Whittaker Controls

Accurate Steel Treating has specialized in commercial heat treating for over 57 years with one of the most advanced heat-treating facilities in the industry. Our team is comprised of dedicated technicians, engineers, and managers with decades of hands-on knowledge in all aspects of heat treating and metallurgy. Our goal is to meet your thermal processing needs, whatever they are. If it's important to you, it's important to us.

Accurate Ion Technologies specializes in Ion / Plasma Nitriding, Research and Development, Metallurgical Testing, and in-house Tooling Design & Manufacturing.

OPEN FIRE (96"W x 60"L x 48"H and 60"W x 60"L x 43"H)

- Solution Treating • Annealing • Homogenizing • Normalizing • Age Hardening • Hardening
- Stress Relieving

ATMOSPHERE (ENDO) HEAT TREATMENT (44" Dia. x 65" Height)

- Neutral Hardening • Case Hardening • Carbo-Nitriding • Normalizing • Annealing
- Marquenching • Processing of Selected Tool Steels

VACUUM HEAT TREATMENT (44" Dia. x 64" Height)

- Stainless Steel Hardening • Homogenizing • Solution Treating of Stainless Steel • Annealing
- Full Annealing • Age Hardening • Normalizing • Hardening • Stress Relieving • Stabilization
- Tool Steel Processing • High-Speed Steel Processing • High-Pressure Heat Treating of High Strength Alloys

NITRIDE

- Gas Nitride (40" Dia. x 55"H)
- Ion Nitride (33" Dia. x 78"H)

AIR (48"W x 48"L x 48"H)

- Age • Temper • Stress Relieve



Support Processing

- Full Metallurgical Laboratory
- Straightening (Cold or Hot)
- Abrasive Blasting/Cleaning
- Hardness (Rockwell, Brinell, "B" Scale)
- Masking/Stop off

And More!

The Future

If you have Heat Treating or ancillary processing requirements that we are currently not doing, please notify us. We are interested in capital investment opportunities and new processes and approvals to expand our portfolio.



A-286 Fasteners

15-5 PH Race/Rod End, Be-Cu Race



9310 Carburize Shaft

Nit 135 Mod, Port Cap Forging, nitrided



MATERIALS

- Alloy Steels • Stainless • Titanium • Tool Steels • High Speed Steels • Nickel Based Alloys

We are open 24/7 and offer pickup & delivery services utilizing our 9 trucks from San Diego to Ventura.

Please send all requests for quotes to Sales@accuratesteeltreating.com